Cabinets



WELLBORN CABINETRY LEVELS

Home Concepts Levels 1 - 3

Wellborn Cabinet's line of Home Concepts provides an assortment of entry level options in quality furniture board construction.

Select Cabinetry Levels 4 - 6

Wellborn Cabinet's Select Series provides a large selection of door styles in stained and painted finishes with quality furniture board construction.

Premier Cabinetry Levels 7 - 10

Wellborn Cabinet's Premier Series has an extensive selection of door styles in stained and painted finishes. In addition to the quality
furniture board construction, Premier Series includes 5/8-inch wood dovetail drawer with soft close drawer slides for increased durability.

DOOR MATERIALS

Due to the natural beauty and inherent variability of trees, any solid or veneer wood will exhibit some variation in color and grain, and no two pieces are alike. Exposure to sunlight, smoke, household chemicals and other environmental conditions will affect the appearance of the finish over time.

WOOD



CHERRY

Cherry is known for its unique and beautiful color, grain patterns, and distinctive features. These include small pin knots, pitch pockets, and grain variations appearing as waves or curls. These features distinguish Cherry and are common in this species. The wood itself includes both sapwood, which ranges from white to yellowish, and heartwood, which has a rich reddish-brown hue. As Cherry ages it's appearance will noticeably darken and mellow in color. This change occurs faster than other species, particularly with exposure to natural light.



MAPLE

Maple is known for its typically straight, uniform grain pattern. While generally a consistent creamy white it can have slight variation from a bright white to a light pink or a light reddish brown. Maple will occasionally show small mineral streaks, bird's eye, and wavy or burl graining. As maple ages and is exposed to light it will take on a slight change in color to an amber or yellowish hue.



OAK

Red Oak is an open-pored wood which varies from close knit vertical grain to prominent and arched patterns. Oak can have drastic color variation featuring dark mineral streaks, flecking, and small pink pinholes. Wellborn's lumber processing produces product with straighter grains, and reduced widths of cathedrals than most other cabinet lines. Oak will darken over time particularly with exposure to light.

SPECIAL EFFECTS

Character Cherry and Character Maple

Character features include knots that may be located in the center panel of the door and drawer panels. Open knots located in the center panel of the door and drawer panels are acceptable, though they must be structurally sound. Sound or closed knots are acceptable up to 2" in diameter. Knots with visible openings entirely through the wood must not exceed 1/2". Cluster knots could also be a feature. Some knot locations may affect hardware placement.

Other parts of the cabinet like door stiles, rails and mouldings will not include knots, but may show other natural features. However, it will be uncommon to find all markings on any single piece. Door parts are chosen at random with the appearance of each individual door varying widely. Cabinet face frames, end panels, and open cabinets (such as bookcases and other components) will not include knots; however they may appear with grain characteristics of Character and/or clear Cherry and Maple. It is highly recommended to view a door sample prior to ordering.

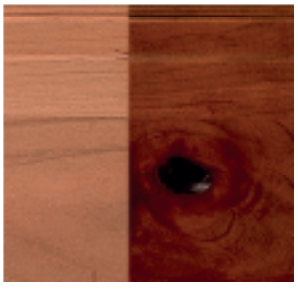


Character Cherry has randomly occurring, variously sized knots, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood and non-structural splits. Character Cherry wood color can range from pink to dark brown with a flowing grain pattern and open and closed knots. Cluster knots could also be a feature.



Character Maple characteristics are brought out by randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks. Character Maple will include wood color differences caused by variations found in minerals in the soil.

DARK FINISHES ON CHARACTER



- Dark stains will hide the majority of character features. Large open knots and some splits, if present, may still be partially visible.
- Dark stains way accentuate certain features in the wood instead of covering them.
- Character features are more noticeable on natural or lighter toned finishes.
- Translucent and lighter colored stain finishes will allow more of the woods natural variation to show through the finish.

HOME CONCEPTS (LEVELS 1 - 3)

Level 1 Cabinet Style

(Included Cabinets in T1 and T2 Communities)



Hampton Square - Maple - Cola

Level 2 Cabinet Style



Layton - Maple - Cola

Level 3 Cabinet Styles



Layton - Maple - Glacier



Layton - Maple - Dove

Home Concepts Finishes

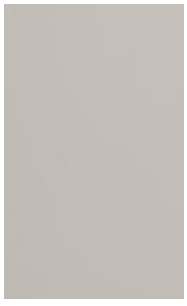
Maple Stains



Cola

Paint Options

Glacier



Dove

Level 4 Cabinet Styles

(Included in T3 Communities)



Alto - MDF - Sapphire



Arlington - Oak
or Maple - Caramel



Bishop - MDF - Gray Mist



Camden - MDF - Dove



Franklin - Oak or
Maple - Drift

Level 4 Cabinet Styles

Preston - MDF, Oak or Maple - Glacier



Hancock - MDF - Willow



Harmony - Maple - Light



Millbrook - Oak or Maple - Ash



Urban - Oak or Maple - Boardwalk

Level 5 Cabinet Styles



Arlington - Cherry - Caramel



Belmont - MDF - Pebble



Harmony - Cherry - Caramel



Harvest Square - Maple or Oak - River Rock

Level 5 Cabinet Styles



Millbrook - Cherry - Caramel



Prairie - Maple
or Oak - Caramel



Trestle - MDF - Dove



Urban - Cherry - Espresso

Level 6 Cabinet Styles



Bedford - Maple
or Oak - Light



Concord - Maple - Ash



Harvest Square - Cherry - Caramel



Prairie - Cherry - Caramel

SELECT CABINETRY (LEVELS 4 - 6)

Select Finishes

MDF Painted Finishes

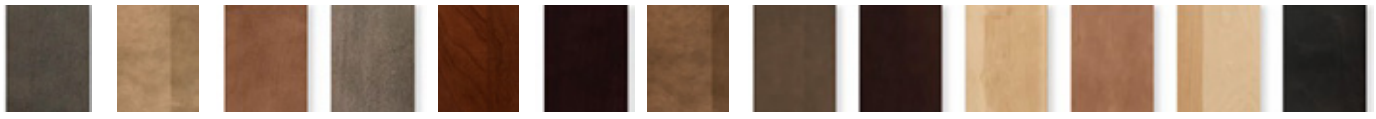


Alabaster | Aqua | Bleu | Bright White | Cape | Celtic | Divinity | Dove | Glacier | Gray Mist | Mink Gray



Olive | Onyx | Oyster White | Pebble | Sapphire | Whisper | Willow

Maple Stains



Ash | Beachwood | Caramel | Castle | Clove | Coffee | Cola | Drift | Espresso | Light | Medium | Natural | Nightfall



Peppermill | River Rock

Oak Stains



Beachwood | Boardwalk | Caramel | Castle | Coffee | Drift | Espresso | Light | Medium | Nightfall | Peppermill | River Rock

Cherry Stain



Caramel | Peppermill

Level 7 Cabinet Styles



Alto - MDF - Olive



Belmont - MDF - Aqua



Bishop - MDF - Mink Gray



Essex - Maple
or Oak - River Rock



Florence Square - Maple
or Oak - Castle

Level 7 Cabinet Styles



Galena Square -
MDF, Maple, Oak - Celtic



Harmony - Maple - Shale



Prairie - Maple
or Oak - Beachwood



Saybrook - MDF - Oyster White



Trestle - MDF - Onyx

Level 8 Cabinet Styles



Davenport Square - Maple
or Oak - Boardwalk



Galena Square - Cherry - Caramel



Hanover - Maple
or Oak - Drift



Harmony - Cherry - Caramel

Level 8 Cabinet Styles



Henlow Square - Maple
or Oak - Shale



Milan - Maple
or Oak - Castle



Prairie - Cherry - Caramel

Level 9 Cabinet Styles



Davenport Square - Cherry - Caramel



Hanover - Cherry - Caramel



Henlow Square - Cherry - Caramel

Level 9 Cabinet Styles



Wyatt - Maple or Oak - Light

Level 10 Cabinet Styles



Wyatt - Cherry - Caramel

PREMIER CABINETRY (LEVELS 7 - 10)

Premier Finishes

Maple Paints

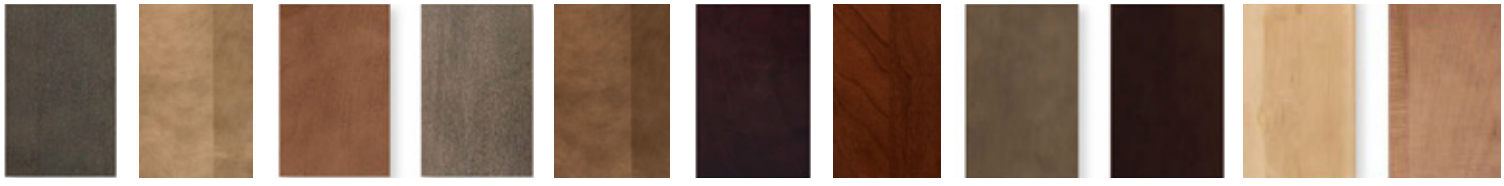


Alabaster | Aqua | Bleu | Bright White | Cape | Celtic | Divinity | Dove | Glacier | Gray Mist | Mink Gray



Olive | Onyx | Oyster White | Pebble | Sapphire | Whisper | Willow

Maple Stains



Ash | Beachwood | Caramel | Castle | Clove | Coffee | Cola | Drift | Espresso | Light | Medium



Natural | Nightfall | River Rock | Peppermill | Shale

Premier Finishes

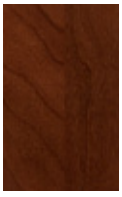
Oak Stains


Beachwood


Boardwalk


Caramel


Castle


Clove


Coffee


Drift


Espresso


Light


Medium


Nightfall


River Rock


Peppermill


Shale

Cherry Stain


Caramel


Peppermill

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